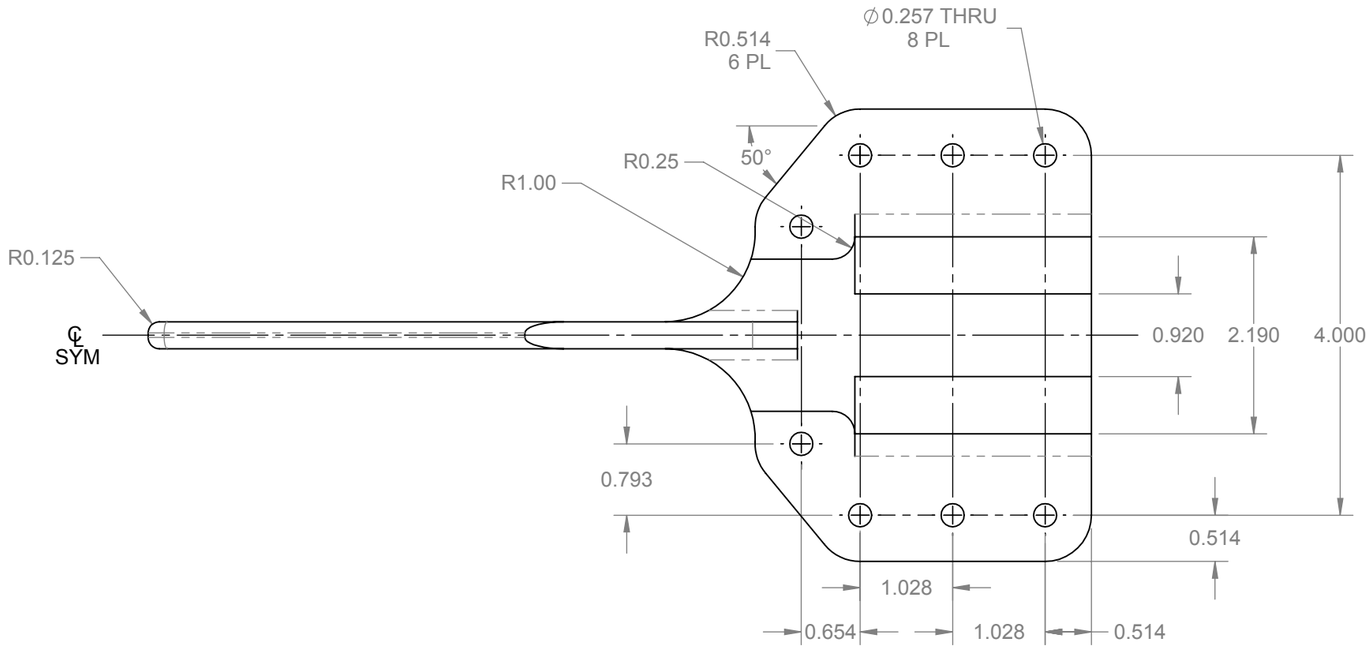

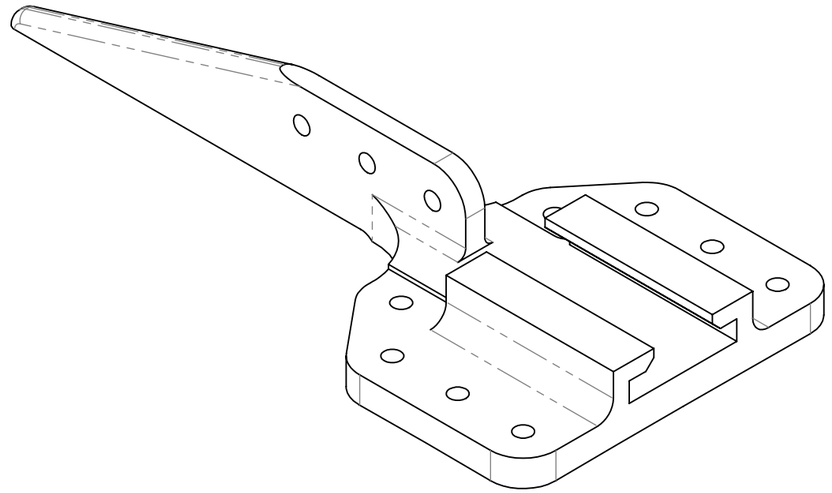

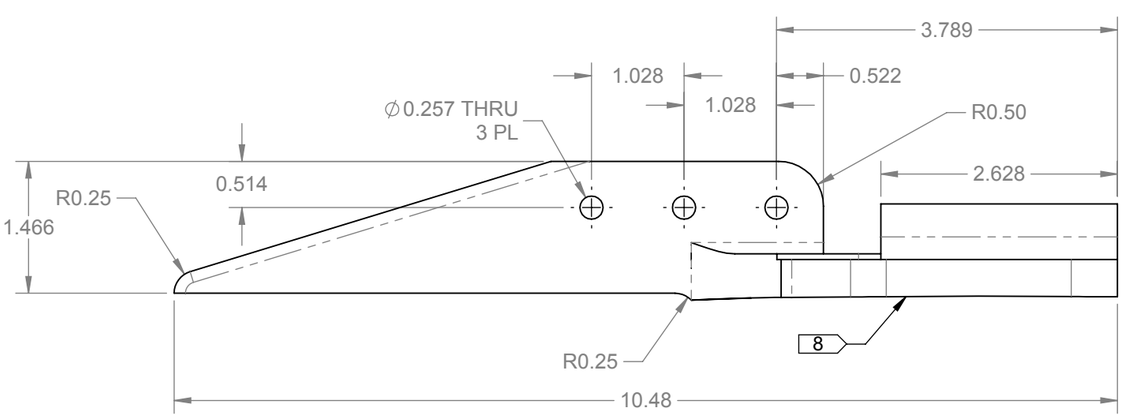

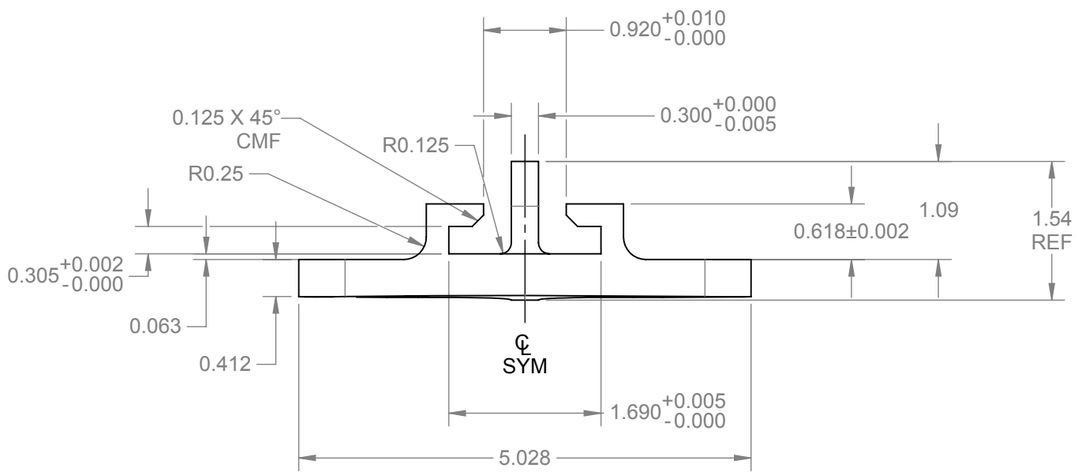

D5505-1 BASE, UPPER CUTTER

NOTES:
1) MATERIAL: 7075-T6/T62/T651 ALUMINUM PLATE
PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209
OR
7075-T6/T62/T651 ALCLAD ALUMINUM PLATE
PER QQ-A-250/13 OR AMS-QQ-A-250/13 OR AMS 4048 / 4049 OR ASTM B209
REF. DART SPEC M7075T6S
2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK,
PRIME IAW MIL-P-23377 J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5505-1", TAI P/N "RC95T400110VN", DWG REVISION, BATCH NUMBER AND MANUFACTURE DATE PER QSI 044 METHOD 6.2
7) WEIGHT: 1.12 lbs (0.51 kgs)
8) ALL NON-DIMENSIONED FEATURES PER PART FILE: D5505-1PA3.STEP

PRELIMINARY ISSUE

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE	JMH	17.11.13

DESIGN	JMH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JMH		
CHECKED	WM	DRAWING NO.	REV. A12
MFG. APPR.	JFS	D5505	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		BASE, UPPER CUTTER	NTS
DATE	17.11.13		

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